## Committed to Being the World's Preferred Source for Tooling Components

## GEOMETRIC SYMBOLS AND DEFINITIONS

## 002

$\theta \varnothing .005$ (M) A

## FEATURE CONTROL FRAME

A specification box that shows a particular geometric characteristic (flatness, straightness, etc.) applied to a part feature and states the allowable tolerance. The feature's Any datum references and tolerance modifiers are also shown.

## - A -

## datum feature

A flag which designates a physical feature of the part to be used as a reference to measure geometric characteristics of other part features.

## A1 A2 A3

## DATUM TARGETS

Callouts occasionally needed to designate specific points, lines, or areas on an actual part to be used to establish a theoretical datum feature.

### 1.500

bASIC DIMENSION
A box around any drawing dimension makes it a "basic" dimension, a theoretically exact value used as a reference for measuring geometric characteristics and tolerances of other part features.

## $\varnothing$

## CYLINDRICAL TOLERANCE ZONE

his symbol, commonly used to indicate a diameter dimension, also specifies a cylin

## M

MAXIMUM MATERIAL CONDITION (MMC)
A tolerance modifier that applies the stated tigh olerance zone only while the part theoretically contain the maximum amount of material permitted within its dimensional limits (e.g. minimum hole diameters and ariation under normal conditions.

## (L)

LEAST MATERIAL CONDITION (LMC A tolerance modifier that applies the stated tight tolerance zone only while the part theoretically contains the minimum amount of material permitted within its dimensional limits (e.g. maximum hole diameters and minimum shaft diameters), allowing more variation under normal conditions

## S

REGARDLESS OF FEATURE SIZE (RFS)
A tolerance modifier that applies the stated tight tolerance zone under all size conditions. RFS is generally assumed if neither MMC or LMC are stated.

## .500 (P)

PROJECTED TOLERANCE ZONE
An additional specification box attached underneath
a feature-control frame. It extendss the feature's
tolerance zone beyond the part's surface by the stated distance, ensuring perpendicularity for proper alignment of mating parts.

## GEOMETRIC CHARACTERISTICS

## FLATNESS

All points on the indicated surface must lie in a single plane, within the specified tolerance zone.

## $\square .002 \longrightarrow \square$

CIRCULARITY (ROUNDNESS)
If the indicated surface were sliced by any plane perpendicular to its axis, the ct circl within the specified tolerance zone.

$$
\bigcirc .002 \rightarrow-\frac{1}{} \bigcirc .002
$$

## LINEAR PROFILE

All points on any full slice of the indicated surface must lie on its theoretical twodimensional profile, as defined by basic dimensions, within the specified tolerance zone. The profile may or may not be oriented with respect to datums


## PERPENDICULARITY (SQUARENESS)

 All points on the indicated surface, axis, or from the designated datum plane or axis, within the specified tolerance zone.

## -A-

## PARALLELISM

All points on the indicated surface or axis must lie in a single plane parallel to the designated datum plane or axis, within the specified tolerance zone.

| $/ .002$ | A |
| :--- | :--- | :--- |



## TOTAL RUNOUT

The entire indicated surface is allowed to deviate only the specified amount from its theoretical form and orientation during $360^{\circ}$ rotation about the designated datum axis.


OSITION
REPLACES $=$ SYMMETRY)
The indicated feature's axis must be located within the specified tolerance zone from its true theoretical position, correctly oriented
relative to the designated datum plane or axis.

## STRAIGHTNESS

All points on the indicated surface or axis must lie in a straight line in the direction shown, within the specified tolerance zone.


## CYLINDRICITY

All points on the indicated surface must lie in a perfect cylinder around a center axis, within the specified tolerance zone.

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0 \mid .002 \rightarrow+
$$

## SURFACE PROFILE

All points on the indicated surface must lie on its theoretical three-dimensional profile, as defined by basic dimensions, within the specified tolerance zone. The profile may or
may not be oriented with respect to datum

$-\mathrm{A}-$

## ANGULARITY

All points on the indicated surface or axis must lie in a single plane at exactly the specified angle from the designated datum plane or axis, within the specified tolerance zone.


CIRCULAR RUNOUT
Each circular element of the indicated surface is allowed to deviate only the specified amount from its theoretical form and orientation during $360^{\circ}$ rotation about the designated datum axis.


CONCENTRICITY
If the indicated surface were sliced by any plane perpendicular to the designated datum axis, every slice's center of area must lie on the datum axis, within the specified cylindrical tolerance zon
(controls rational balance)
. 0.002 A


## DECIMAL EQUIVALENTS

| Fraction | Decimal |
| :---: | :---: |
| 1/64 | . 015625 |
| 1/32 | . 03125 |
| 3/64 | . 046875 |
| 1/16 | . 0625 |
| 5/64 | . 078125 |
| 3/32 | . 09375 |
| 7/64 | . 109375 |
| 1/8 | . 125 |
| 9/64 | . 140625 |
| 5/32 | . 15625 |
| 11/64 | . 171875 |
| 3/16 | . 1875 |
| 13/64 | . 203125 |
| 7/32 | . 21875 |
| 15/64 | . 234375 |
| 1/4 | . 25 |
| 17/64 | . 265625 |
| 9/32 | . 28125 |
| 19/64 | . 296875 |
| 5/16 | . 3125 |
| 21/64 | . 328125 |
| 11/32 | . 34375 |
| 23/64 | . 359375 |
| 3/8 | . 375 |
| 25/64 | . 390625 |
| 13/32 | . 40625 |
| 27/64 | . 421875 |
| 7/16 | . 4375 |
| 29/64 | . 453125 |
| 15/32 | . 46875 |
| 31/64 | . 48375 |
| 1/2 | . 5 |
| 33/64 | . 515625 |
| 17/32 | . 53125 |
| 35/64 | . 546875 |
| 19/16 | . 5625 |
| 37/64 | . 578125 |
| 19/32 | . 59375 |
| 39/64 | . 609375 |
| 5/8 | . 625 |
| 41/64 | . 640625 |
| 21/32 | . 65625 |
| 43/64 | . 671875 |
| 11/16 | . 6875 |
| 45/64 | . 703125 |
| 23/32 | . 71875 |
| 47/64 | . 734375 |
| 3/4 | . 75 |
| 49/64 | . 765625 |
| 25/32 | . 78125 |
| 51/64 | . 796875 |
| 13/16 | . 8125 |
| 53/64 | . 828125 |
| 27/32 | . 84375 |
| 55/64 | . 859375 |
| 7/8 | . 875 |
| 57/64 | . 890625 |
| 29/32 | . 90625 |
| 59/64 | . 921875 |
| 15/16 | . 9375 |
| 61/64 | . 953125 |
| 31/32 | . 96875 |
| 63/64 | . 984375 |
| 1 | 1. |

